



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA HCS 2024 and Canada Hazardous Products Act (HPA) and
Hazardous Products Regulation (HPR), as amended

Issuing Date 18-Oct-2022 Revision date 15-Sep-2025 Revision Number 2

1. Identification

Product identifier

Product Name Synthetic Compressor Oil – ISO 32
 Synthetic Compressor Oil – ISO 46

Other means of identification

Product Code(s) PCH, PCI

Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Lubricant

Restrictions on use Avoid formation of mists

Details of the supplier of the safety data sheet

Supplier Address	Manufacturer Address
AMSOIL INC. Bay Adelaide Centre, East Tower 22 Adelaide St. W Toronto, ON, Canada M5H 4E3 T: +1 877-822-5172	AMSOIL INC. One AMSOIL Center Superior, WI 54880, USA T: +1 715-392-7101
E-mail	compliance@amsoil.com

Emergency telephone number

Emergency telephone CHEMTREC: Within USA and Canada: 1-800-424-9300
 Outside the USA and Canada: +1 703-741-5970
 (collect calls accepted) 24/7

2. Hazard(s) identification

Classification of the substance or mixture

This product is not considered hazardous by either the US OSHA Hazard Communication Standard 2024, or Canada Hazardous Products Act (HPA) and Hazardous Products Regulation (HPR), as amended.

Label elements

No label elements required.

Hazard statements
Not classified.

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available.

Other information
No information available.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%
Base oil	72623-87-1	80-100

*The exact percentage (concentration) of composition has been withheld as a trade secret.

Chemical Additions
The classification as an IARC Group 1, NTP, OSHA, and ACGIH carcinogen does not apply as it can be shown that the Base oil(s) contain(s) less than 3% DMSO extract as measured by IP 346.

4. First-aid measures

Description of first aid measures

General advice	Get medical attention immediately if symptoms occur. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove person to fresh air and keep comfortable for breathing.
Eye contact	Rinse thoroughly with plenty of water, also under the eyelids. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Skin contact	Wash skin with soap and water. Take off contaminated clothing. Get medical attention if irritation develops and persists.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth. Get medical attention if symptoms occur.
Self-protection of the first aider	Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms	May cause temporary eye irritation. May cause gastrointestinal discomfort if consumed in large amounts. Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization in susceptible persons. Symptoms of overexposure are dizziness, headache, tiredness, nausea, unconsciousness and difficulty breathing.
Effects of Exposure	None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Water spray, carbon dioxide (CO2), dry chemical, alcohol-resistant foam. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire.
Specific hazards arising from the chemical	Containers can burst or explode when heated, due to excessive pressure build-up. Thermal decomposition can lead to release of irritating gases and vapors.
Hazardous combustion products	Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. See section 8 for more information. Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so.
Methods for cleaning up	Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.
Reference to other sections	For additional information see: Section 8: Exposure controls/personal protection; Section 12: Ecological information; Section 13: Disposal considerations.

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with used product. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Wash thoroughly after handling.
General hygiene considerations	Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed in a dry and well-ventilated place. Do not reuse empty containers. Store away from incompatible materials. See section 10 for more information. Protect from physical damage.
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8. Exposure controls/personal protection

Control Parameters



Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies. Under conditions which may generate mists, the following exposure limits are recommended: Long-term exposure limit (8-hour TWA): 5 mg/m³. Short-term exposure limit (15-minute): 10 mg/m³.
Biological occupational exposure limits	This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.
<u>Appropriate engineering controls</u>	
Engineering controls	Ensure adequate ventilation, especially in confined areas.
<u>Individual protection measures, such as personal protective equipment</u>	
Eye/face protection	If there is a risk of contact: Wear safety glasses with side shields (or goggles).
Hand protection	If there is a risk of contact: Wear suitable gloves. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves.
Skin and body protection	If there is a risk of contact: Wear suitable protective clothing.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
Environmental exposure controls	Avoid release to the environment.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

<u>Appearance</u>		
Physical state	Liquid	
Color	Colorless to light yellow	
Odor (includes odor threshold)	Mild hydrocarbon	
<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point		No data available
Boiling point (or initial boiling point or boiling range)		No data available
Flammability		No data available
Flammability Limit in Air		
Upper flammability or explosive limits		No data available
Lower flammability or explosive limits		No data available
Flash point	252 - 260 °C / 485.6 - 500 °F	Cleveland Open Cup ASTM D 92
Autoignition temperature		No data available
Decomposition temperature		No data available
SADT (°C)		No data available
pH		No data available
pH (as aqueous solution)		No data available
Kinematic viscosity	32.3 - 43.0 cSt @ 40°C 6.11 - 7.27 cSt @ 100°C	ASTM D445
Dynamic viscosity		No data available



Solubility		No data available
Water solubility		No data available
Partition coefficient n-octanol/water (log value)		No data available
Vapor pressure (includes evaporation rate)		No data available
Evaporation rate		No data available
Density and/or relative density	0.8499-0.8529	No data available
Bulk density		No data available
Liquid Density		No data available
Relative vapor density		No data available
Particle characteristics		
Particle Size		No data available
Particle Size Distribution		No data available
<u>Other information</u>		
Molecular weight	No information available	
VOC content	No information available	
Softening point	No information available	
Pour Point	-40 - (-38)°C [ASTM D 97]	
Fire Point	272 - 288°C (COC) [ASTM D 92]	
<u>Information with regard to physical hazard classes</u>		
Explosives		
Explosive properties	No information available	
Oxidizing properties	No information available	

10. Stability and reactivity

Reactivity	None under normal use conditions.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	Thermal decomposition can lead to release of irritating gases and vapors. Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

11. Toxicological information

<u>Information on likely routes of exposure</u>	
Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available. Contact with eyes may cause irritation.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.
<u>Symptoms related to the physical, chemical and toxicological characteristics</u>	
Symptoms	May cause temporary eye irritation. May cause gastrointestinal discomfort if consumed in large amounts. Repeated or prolonged skin contact may cause skin irritation and/or



dermatitis and sensitization in susceptible persons. Symptoms of overexposure are dizziness, headache, tiredness, nausea, unconsciousness and difficulty breathing.

Acute toxicity Based on available data, the classification criteria are not met.

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Base oil	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	>5 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	The classification as an IARC Group 1, NTP, OSHA, and ACGIH carcinogen does not apply as it can be shown that the Base oil(s) contain(s) less than 3% DMSO extract as measured by IP 346.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	Due to the viscosity, this product does not present an aspiration hazard.

12. Ecological information

Ecotoxicity Large or frequent spills may have hazardous effects on the environment. Based on available data, the classification criteria are not met.

Aquatic ecotoxicity

Component Information

Chemical name	Fish	Crustacea	Algae/aquatic plants	Toxicity to microorganisms
Base oil	LC50: >5000mg/L (96h, Oncorhynchus mykiss)	EC50: >1000mg/L (48h, Daphnia magna)	-	-

Persistence and degradability No information available.

Bioaccumulative potential No information available.



Mobility in soil	No information available.
Other adverse effects	No information available.

13. Disposal considerations

Disposal methods	
Waste from residues/unused products	Dispose of in accordance with local regulations, Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

14. Transport information

DOT	Not regulated
TDG	Not regulated
IATA	Not regulated
IMDG	Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

- The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable
- The Stockholm Convention on Persistent Organic Pollutants Not applicable
- The Rotterdam Convention Not applicable

International Inventories

Contact supplier for inventory compliance status

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).



CAA (Clean Air Act)
This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
Ethylbenzene - 100-41-4	Carcinogen
Benzene - 71-43-2	Carcinogen Developmental Male Reproductive
Naphthalene - 91-20-3	Carcinogen

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Ethylbenzene 100-41-4	X	X	X
Phenol, 2,6-bis(1,1-dimethylethyl)-4-met hyl- 128-37-0	X	X	X
Xylene 1330-20-7	X	X	X
Benzene 71-43-2	X	X	X
Naphthalene 91-20-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 0	Flammability 1	Instability 0	Special hazards -
HMIS	Health hazards 0	Flammability 1	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet
List may include phrases which are not applicable to this product

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals



ATE	Acute Toxicity Estimate
ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
GHS	Globally Harmonized System
HMIS	Hazardous Materials Identification System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MARPOL	International Convention for the Prevention of Pollution from Ships
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NTP	National Toxicology Program (United States)
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
OSHA	Occupational Safety and Health Administration of the US Department of Labor
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SARA	Superfund Amendments and Reauthorization Act
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)



TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
DS	Dermal Sensitizer
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitizer
RS	Respiratory Sensitizer
S	Sensitizer
poS	Sensitizer - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation
pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Key literature references and sources for data used to compile the SDS
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan GHS Classification
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Issuing Date18-Oct-2022

Revision date15-Sep-2025

Revision NoteChange to composition.

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

